Please read all instructions before shipping

1. Remove all parts from the head including: high-pressure oil rail. Injectors, rockers, injector hold-downs, valve covers, lift point brackets, etc… Leave only the valves, and aluminum rocker box installed on the head as shown in the picture below. Remove all the rocker box bolts from the head except two. Leave two bolts installed to keep the rocker boxes on the head.

![Correctly Prepared Heads](image)

2. Bolt or strap the heads to a pallet. The heads will be shipped back in an ATS box. ATS is not responsible for returning any items left attached to the heads. Preparing the heads this way will decrease the chances of parts being damaged or lost.